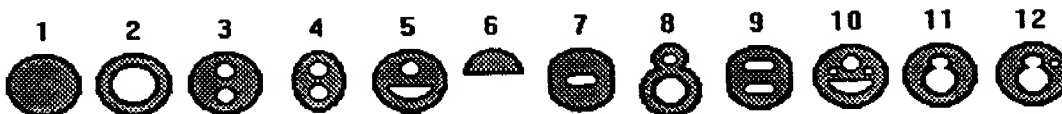


# Exhibit 20



Request # 2,166

Request Date 4/ 4/94

Extrusion # 10-556-A

Date Closed

<b>Machine Setup</b> Zone 1 500 F Zone 2 580 F Zone 3 570 F Clamp F Adapter 578 F Die Body 560 F Die Nut 560 F Brl Melt F Flg Melt F Die Melt 700 F Throat F Brl Pres 2589 PSI Flg Pres PSI Die Pres 2213 PSI		<b>Tooling</b> <b>Die</b> Dwg. # ID / Shape .0700" (50) Land Length Short Material Stainless Comments Round <b>Mandrel</b> Dwg. # Style Hypotube Length 0.650" Extension Flush <b>Miscellaneous</b> Tubing Dwg. # X-Head Bolt-On Screens 20 200 100 20 Breaker Plate Single		<b>Dimensions</b> Tubing Profile = 02 (Single-Lumen) High Wall Low Wall % Conc. Basis Wgt. <b>Zumbach</b> <b>Setpoints</b> Nominal Upper Lower <b>Statistics</b> Avg. Xbar Avg. Sigma Avg. Cp Avg. Cpk Oval. Xbar																									
<b>Screw</b> Speed 3.3 RPM Mode Manual Setting (%/PSI) Amps 34 ID PET GP		<b>Puller</b> Speed 71 FPM Mode Manual Setting (%)		<b>Water Bath</b> Temp Ambient F Air Gap 0.4 " Flow 4 gph Dam Iris																									
<table border="1"> <tr> <td colspan="2"><b>Materials</b></td> <td colspan="4"><b>Drying</b></td> </tr> <tr> <td>%</td> <td>Part #</td> <td>Rev</td> <td>Description</td> <td>Lot #</td> <td>Temp.(F)</td> <td>Time (Hrs)</td> <td>Dew Pt.</td> <td>% Moist.</td> </tr> <tr> <td>100</td> <td>VM-NEWKEY-1</td> <td>A</td> <td>FORTRON PPS</td> <td>NONE</td> <td></td> <td></td> <td></td> <td></td> </tr> </table>						<b>Materials</b>		<b>Drying</b>				%	Part #	Rev	Description	Lot #	Temp.(F)	Time (Hrs)	Dew Pt.	% Moist.	100	VM-NEWKEY-1	A	FORTRON PPS	NONE				
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